

# Work Order ID 53693

November 12, 2009 4:02:59 PM



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Item ID: D205-634-011

Accept



Setup Start



Revision ID: F

Stop



Item Name: Skidtube

Start Date: 11/12/09 Start Qty: 1.00



Cust Item ID:

Required Date: 11/19/09 Req'd Qty: 1.00



Customer:

Reference: Return 2009 / RA109111

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date: 09/11/12

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

IIN D205-634

Rev F

100

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

Original B47914 @ CHG007. Kit & part is complete and in good condition.

110

Identify as per dwg & Stock Location:

0.00



Packaging

Memo

0.00

Packaging

New labels required with the new batch # @ CHG007.  
Clean & repackage & return to stock.

120

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

Quality Control

<b>DART</b>				TEL.: 1-613-632-3336 FAX: 1-613-632-4443	
TRANSPORT CANADA APPROVAL # 09-89					
P/N	D205-634-011	CHG	CHG007		
DESC.	Skidtube	STC	SH96-88		
LOT	B47914	STC	SR00563NY		
MODEL	Bell 205/210/212/214/412/UH-1H	STC			
US PATENT # 5735484 CANADA FOREIGN PATENTS PENDING					
MADE IN CANADA					

mf  
09-11-16

Date: Tuesday, 12/05/2009 2:14:16 PM  
 User: Julie Dawson

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services

Drawing Name : SKIDTUBE ASSEMBLY

Job Number : 47914

Estimate Number : 10022

P.O. Number :

Part Number : D205634011

This Issue : 12/05/2009 S.O. No. :

Drawing Number : N/A

Prsht Rev. : NC

Project Number : N/A

First Issue : 11 Type : SKIDTUBES

Drawing Revision : F

Previous Run : 47913

Material :

Due Date : 05/06/2009

Qty: Um: Each

Written By :

Checked &amp; Approved By :

Comment :

Est Rev:P 02.08.28 Removed QC5 from Step 5 KJ  
 Est Rev:Q 08-08-12 now @ chg 006 (DSI 9417) DD verified by:  
 Est Rev R 09.01.28 now chg 007 DSI9417 revB EC  
 verified by:  
 Est Rev:S 09-03-16 rev.f as per IIN DD verified by:JLM

REFERENCE ONLY

## Additional Product

Job Number:

Seq. #:

Machine Or Operation:

Description :

1.0

DC

DOCUMENT CONTROL

Comment: DOCUMENT CONTROL

Photocopy D205-634 bluefile &amp; type labels per PPP D205-634-011

CHG007

2.0

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0

47914A

SKID TUBE ASSEMBLY

Comment: Sub-Component SKID TUBE ASSEMBLY

1 x D205-634-041 Batch

4.0

K10003

Saddle, D205-634-011

Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 K10003 Saddle Kit

5.0

QC4

INSPECT 100% KITS FOR COMPLETENESS

Comment: INSPECT 100% KITS FOR COMPLETENESS